

# Kapci 615

## Adplast primer

### 1-Characteristic properties:

Fast drying primer to improve the adhesion of 2 component polyurethane paints on the plastic parts of the car body.

### 2-Materials for application:

Adplast primer

### 3-Suitable substrates & Surface preparation

Suitable for most types of plastics used in car body parts except for PP (polypropylene) and pure PE (polyethylene).

The surface must be degreased then very slightly sanded then degreased again before the application of adplast primer.

### 4-Mixing ratio (by volume):

Ready for use.

### 5-Spraying viscosity

14-16 Sec. Ford Cup No. 4 at 20°C.

### 6-Spraying process:

Apply two wet coats allowing for 5 – 10 minutes flash off time between coats.

### 7-Special Technique and /or spot repairs

-Spray areas under repair until achieving opacity.

-Ensure that each coat extends slightly beyond the previous one.

### 8-Spraying conditions

Spray gun	Nozzle diameter	Working pressure
Gravity feed	1.2 -1.5 mm	4 bar
Suction feed	1.4- 1.6 mm	4 bar

### 9-Coverage:

2 – 3 m<sup>2</sup>/l paint as supplied.

### 10-Cleaning of equipment

Use Kapci thinner 600 or nitrocellulose thinner

The data on the label of the products must be considered.

Storage and transportation should comply with the local laws

The information given in this data sheet is based upon our best knowledge and experience with the application conditions set to Kapci standards. The customers are requested to verify the results by their own selves to make sure that the product is suitable for their applications and application conditions.

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**11-Drying times:**

10 – 15 min at 20°C

**12-Recoating**

Recoatable by Kapci 660, C888 and kapci670

**13-Packaging:**

0.5 and 1 Liter

**14-Color:**

Transparent.

**15-Shelf life:**

24 months at 20°C

**16-Material safety data**

When using these products it is required to comply with the national regulations for health and safety.

**17-Flash points and transport classification**

Product	Flash point	ADR transport code
Kapci 615	21-55°C	3-31C

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