

Kapci

Coating

Technical Data sheet
Kapci 400

1-Characteristic properties

Fine – textured knifing filler to fill minor surface flaws and scratch marks in car and commercial vehicle bodies. Designed for new work as for Repairs

2-Materials for application

Nitrocellulose blends.

3-Suitable substrates

Old paint coating
All current Kapci preparatory products

4-surface preparation

Old paint coatings degrease and dry flat with P280-grit paper

5-Process

Always apply a thin initial coat to fill holes and scratch marks subsequent coats can be applied at 15- minute intervals

6- cleaning of equipment

Clean equipment in Kapci solvent. Nitrocellulose thinner

7- drying time

Dry to flat

20 °C.	40°C.	60 °C.
20 mins	15 mins	8 mins

8-recommended sand paper Grades

For dry mechanical flatting P80-P180

9-recommended sand paper

For dry manual and dry mechanical flatting: p280-p360
For wet manual and mechanical flatting: p400-p800

10- recoatable with

All current Kapci preparatory products
Provided a thin coat is applied with the surplus being scraped off. It can be recoated with the following topcoats

11-Packaging

1.5 kg

12- color

Grey and greenish

13- Shelf life

Kapci 400 24 months at 20 °C

14-Material safety data

When using these products it is required to comply with the national regulations for health and safety.

Notes

- The data on the label of the products must be considered.
- Storage and transportation should comply with the local laws.
- The information given in this data sheet is based upon our best knowledge and experience. The application conditions and variables are set to Kapci standards. The customers are requested to verify the results by their own selves to make sure that the product is suitable for their applications and conditions.
- This document is computer generated therefore it is not signed.

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