

Kapci

Coating

Technical Data sheet
Kapci 3500

1-Characteristic properties

Kapci 3500 is a fast drying .high gloss Nitrocellulose topcoat

2- product and additive

Kapci 3500

Thinner (Kapci 525)

3- Basic raw material

Nitrocellulose combination

4-Suitable substrates

This product can be applied directly to

-1 K and 2 K Fillers

-NC putty

5-surface preparation

Following degreasing flat with the following sandpaper grades

P400: to wet (mechanically or Manually)

P280: to dry flat (mechanically or manually)

6-Mixing ratio

100 parts by volume of Kapci 3500

100 parts by volume of NC thinner

7- Spray viscosity

18-22 second ford cup for

8-Process

Apply 2 or 3 single coats allowing for a flash –off time 5-10 minutes between coats

9-spray gun fluid tip and working pressure

Spray gun	Fluid tip	Working pressure
Gravity feed	1.5-1.8 mm	2-5 bar

10- film thickness:

15-20 micron for one coat

11- drying time

Dry to flat

20 °C.	40°C.	60 °C.
30 mins	20 mins	15 mins

12-Packaging

1 Liter

13- color

According to kapci color swatches

14- Shelf life

kapci 3500

24 months at 20 °C

15-Material safety data

When using these products it is required to comply with the national regulations for health and safety.

Notes

- The data on the label of the products must be considered.
- Storage and transportation should comply with the local laws.
- The information given in this data sheet is based upon our best knowledge and experience. The application conditions and variables are set to Kapci standards. The customers are requested to verify the results by their own selves to make sure that the product is suitable for their applications and conditions.
- This document is computer generated therefore it is not signed.

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Issued Sunday, 18 May, 2003